



Dart Aerospace Ltd.
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647.5701

Job Sheet 188656



Part No: 647.5701

Job Qty: 2 ea

Part Name: Cable Cutter GPS Mount



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A NEW ISSUE 13-07-15 JLM VERIFIED BY:DD

Ship Via:

007781

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/7/19	2/7/19	0.00	0.00	Start Up Stores/Pkg-1		JAN 28 2019 DAS 6
105	Packaging	2 pcs	2/7/19	2/7/19	0.00	0.00	Packaging1-1		JAN 28 2019 DAS 6
110	QC	2 pcs	2/7/19	2/7/19	0.00	0.00	QC4		JAN 28 2019 DAS 6
120	Packaging	2 pcs	2/7/19	2/7/19	0.00	0.00	Packaging3-1		JAN 28 2019 DAS 6
125	DC	2 pcs	2/7/19	2/7/19	0.00	0.00	DC		JAN 28 2019 DAS 6
130	QC21-FG	2 Ea	2/7/19	2/7/19	0.00	0.00	QC21		JAN 28 2019 DAS 6

Part Op 120 - Identify and pack for shipping as per PPP IIGPS-1 (647.5701) Location : FG019
Descriptions: 125 - Photocopy bluefile & type labels per PPP IIGPS-1 (647.5701)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.5710	GPS Mount	2 Ea (1 ea)	90-Start up Operation	SI43392
647.5711	Shim	2 pcs (1 ea)	90-Start up Operation	208490
MS21042L08	Nut	4 Ea (2 ea)	90-Start up Operation	SD80644
MS27039-08-14	Screw	4 Ea (2 ea)	90-Start up Operation	FM137061-3
NAS1149FN832P	Washer	8 Ea (4 ea)	90-Start up Operation	SI36368

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.5710	2	7	0
	647.5711	2	20	0
	MS21042L08	4	1,434	0
	MS27039-08-14	4	15	0
	NAS1149FN832P	8	3,365	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____		DISPOSITION	
Job: _____			
Part No. _____			
Date : _____	Sequence #: _____		
Description Work Order Deviation			
Root Cause		FAULT CATEGORY	
Operator	☐	☐ Pressure/Forced	☐ Contamination
Manufacturing Process	☐	☐ Bending	☐ Misaligned/off center
Equip/Tooling	☐	☐ Crushing	☐ BOM/Route
Handling/Preservation	☐	☐ Cracks	☐ Broken/Damage/Defect
Material	☐	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions
Product Improvement	☐	☐ Marks/Chatter	☐ Drill Holes
Process Improvement	☐	☐ Mislabeled	☐ Fit/Function
Human Factors	☐	Other/Details:	

Container No: S148592
Part: 647.5701
Job No: 188656
Serial No/Batch: S148592
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 01/26/19

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Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

IRB (QSI042)

Completed By

d / Supervisor

Coordinator

☐ Positioned Wrong
☐ Outside Tolerance
☐ Drawing
☐ Finish
☐ Part Lost/Missing
☐ Misread